

83948

April-27-12 2:54:56 PM

N900040100

Setup Start *NS1*

Stop *NS2*

*** 1 ***

*** 1 ***

Run Start *NR1*

Stop *NR2*

Date:

Insp.
Stamp

O

100

0.00

Create White labels per PPP K642-512 CHG004

0.00

110

0.00

Packaging

0 00

120

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 83948

83948

Page 2

April-27-12 2:54:56 PM

Item ID: K642-512

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: saddle kit 642-512

Start Date: 27/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-512 Location: PK

12/7/30 JF

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/31 JF

1120731

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

April-27-12 2:55:00 PM

Page 1

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN5C34A

Purchased

No

110

Each

60.0000

2

2

AN5C34A

**

JB

Location

Loc Qty

Loc Code

FG

2

18918

2

ST339

58

119083

3

119530

30

121013

25

119530

D206-648-013

Manufactured

No

110

Each

8.0000

0

1

D206-648-013

GHW Modification

**

83041

JB

Location

Loc Qty

Loc Code

FG120

8

65455

0

66633

0

81332

8

D2932-2

Manufactured

No

110

Each

12.0000

0

1

D2932-2

Saddle Kit Out, 206

**

JB

12/07/27

Location

Loc Qty

Loc Code

ST421

2

79224

2

ST428

10

78986

4

82135

6

82135

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110 Each

11.0000

0 1

D2933-2

Saddle RH In, 206

**

83425 JB

Location

Loc Qty

Loc Code

ST421

2

79227

2

ST428

9

75101

1

78963

4

82138

4

D2938-2

Manufactured No

110 Each

20.0000

0 1

D2938-2

Saddle RH Out, 206

**

86424 JB

Location

Loc Qty

Loc Code

ST421

10

79229

2

81806

8

ST428A

10

75102

1

80096

4

81622

5

D2939-2

Manufactured No

110 Each

12.0000

0 1

D2939-2

Saddle RH In, 206

**

83418 JB

12/07/27

Location

Loc Qty

Loc Code

ST421

2

79231

2

ST428A

10

78955

6

82134

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

183.0000

8

8

**

AN3C41A

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

179

119673

19

120753

30

121013

50

121313

80

121013

D2652

Manufactured

No

110

Each

351.0000

16

16

**

D2652

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

307

73836

36

77134

15

81951

72

81953

184

15783252 JB 12/07/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,097.000

20

20

✓

MS21043-3

Nut

**

121708 JB

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

124

120693

124

ST301

901

118077

2

118614

83

118686

30

119758

20

121255

766

D3672-7

Manufactured

No

110

Each

1,048.000

24

24

✓

D3672-7

Phenolic Washer

**

JB 12/07/27

Location

Loc Qty

Loc Code

ST060

1048

73488

16

76279

532

81872

500

76279

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN5C11A

Purchased

No

110

Each

210.0000

8

8

**

AN5C11A

Bolt

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

206

119328

6

120423

50

121009

100

121556

50

121009

AN5C12A

Purchased

No

110

Each

85.0000

4

4

**

AN5C12A

BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

83

119328

8

120518

50

121349

25

120518

AN5C13A

Purchased

No

110

Each

209.0000

4

4

**

AN5C13A

BOLT

Location

Loc Qty

Loc Code

ST338

209

118983

9

119537

100

120562

100

119537

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C516L NAS1149C0532 R Purchased No

110 Each 0.0000

8 8 ✓

*AN960C516I *

WASHER

**

119736 JB

AN4C6A Purchased No

110 Each 111.0000

12 12 ✓

*AN4C6A *

Bolt

**

121657 JB

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

107

116704

2

120423

105

D3672-3 Manufactured No

110 Each 430.0000

24 24 ✓

*D3672-3 *

Phenolic Washer

**

84361 JB

Location

Loc Qty

Loc Code

ST060

430

64176

153

83238

277

AN960C416L NAS1149C0432 R Purchased No

110 Each 0.0000

24 24 ✓

*AN960C416I *

WASHER

**

121255 JB 12/07/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,336.000

03

13

MS21043-4

Nut

**

122452 JB

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1296

119546

213

120308

83

121162

1000

D3407-043

Manufactured

No

110

Each

29.0000

0

1

D3407-043

TowRing

**

86919 JB

Location

Loc Qty

Loc Code

ST420

9

79232

9

ST463

20

68339

2

77504

12

78841

6

D3456-1

Manufactured

No

110

Each

194.0000

0

1

D3456-1

Washer

**

JB 12/07/27

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

187

80252

1

81876

86

83584

100

83584/

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110

Each

67.0000

2

2

**

83268 JB

D3457-1
Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

57

67779

1

81977

56

D2712

Manufactured No

110

Each

867.0000

10

10

**

JB

D2712
Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

817

79585

367

81871

200

83559

250

D2934

Manufactured No

110

Each

36.0000

2

2

**

83559
82014 JB 12/07/27

D2934
Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

30

78802

30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

D2935
D2935
Saddle Spacer

Manufactured No

110 Each

64.0000

**

2

82013

JB

✓

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

58

78807

58

Purchased

No

110

Each

199.0000

**

9

JB

12/07/27

✓

AN3C36A
AN3C36A
BOLT

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

195

116590

0

119083

2

119324

31

121013

15

121167

7

121276

15

121388

75

121389

50

121389

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C35A

Purchased

No

110

Each

99.0000

3

3

AN3C35A
BOLT

**

JB

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

95

119449

50

121013

25

121313

20

121313

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

24

24

AN960C10L

washer

D3672-1

Manufactured

No

110

Each

1,340.000

24

24

D3672-1
Phenolic Washer

**

122063 JB

Location

Loc Qty

Loc Code

ST060

1340

72229

4

76277

336

80369

500

83608

500

80369

D3396-3

Manufactured

No

110

Each

27.0000

2

2

D3396-3
Spacer

**

82073 JB

12/07/27

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

17

73349

17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN5C35A
AN5C35A
Bolt

Purchased No

110 Each

47.0000

0
**

1

✓

Location

Loc Qty

Loc Code

ST340

47

118451

22

119749

25

118451

AN5C15A
AN5C15A
Bolt

Purchased No

110 Each

77.0000

0
**

1

✓

Location

Loc Qty

Loc Code

ST338

77

118191

3

120422

30

120833

19

121162

25

120422

AN5C32A
AN5C32A
Bolt

Purchased No

110 Each

107.0000

2
**

2

✓

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

103

117407

3

119035

50

120578

50

119035

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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April-27-12 2:55:00 PM

Work Order ID: 83948

83948

Parent Item: K642-512

K642-512

Parent Item Name: saddle kit 642-512

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-5

Purchased

No

110

Each

629.0000

4

4

**

MS21043-5

Nut

JB 12/07/27

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

4

112314

4

ST301

605

116548

100

118159

81

119307

25

119537

200

121283

199

119537

April-27-12 2:55:00 PM

Shop Packet Print

Page 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
								X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
87							10	10		MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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